

Work Order ID 52274

Tuesday, September 22, 2009 1:17:16 PM



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Item ID:	D2013-3	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	Mirror Bracket LH, 212					
Start Date:	9/23/2009	Start Qty:	8.00	Cust Item ID:		
Required Date:	10/2/2009	Req'd Qty:	8.00	Customer:		
Reference:						

Approvals:	Process Plan:	<i>mf</i>	Date:	<i>09-22</i>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2013	Rev C								

100		0.00							
	NC BRAKE								
Brake NC	Memo	0.00							
Brake NC	1-Punch as per template D2013-T3 and Dwg D2013								
	2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545								
	3-Bend (1) tube as per Dwg D2013 using Jig DT8201								
	Identify as D2013-3.								
	4-Deburr as required								

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

SB 09/10/21
= 7 m-l 09/10/28 *(8X)*
= 8 *(8S)*

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Item ID: D2013-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Mirror Bracket LH, 212

Start Date: 9/23/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Identify as per dwg & Stock Location: **WA025A** 0.00

Packaging

Memo

0.00

Packaging

Cpl 09/11/09

130

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

09/11/10
mf
09-11-10

Picklist Print

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Work Order ID: 52274



Parent Item: D2013-3RevC



Parent Item Name: Mirror Bracket LH, 212

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	286.3500	16.3983			

304 RD Tube .750 x .049W

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	286.35	
107518	2.77	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
112652	253.89	

18

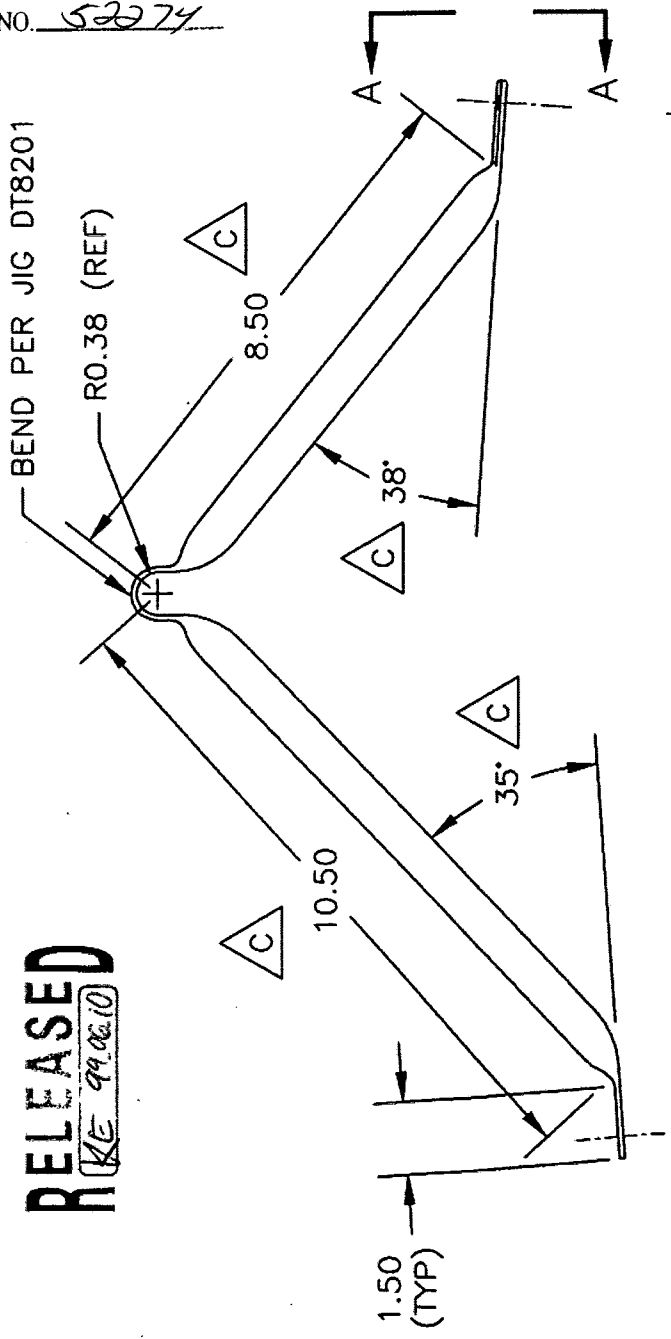
SB 09/20/2009

③

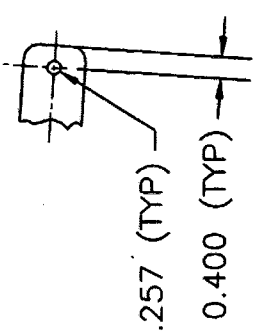


DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52274

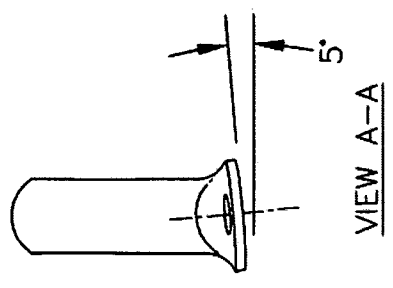


D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



CUT LENGTH: 23.25 INCHES

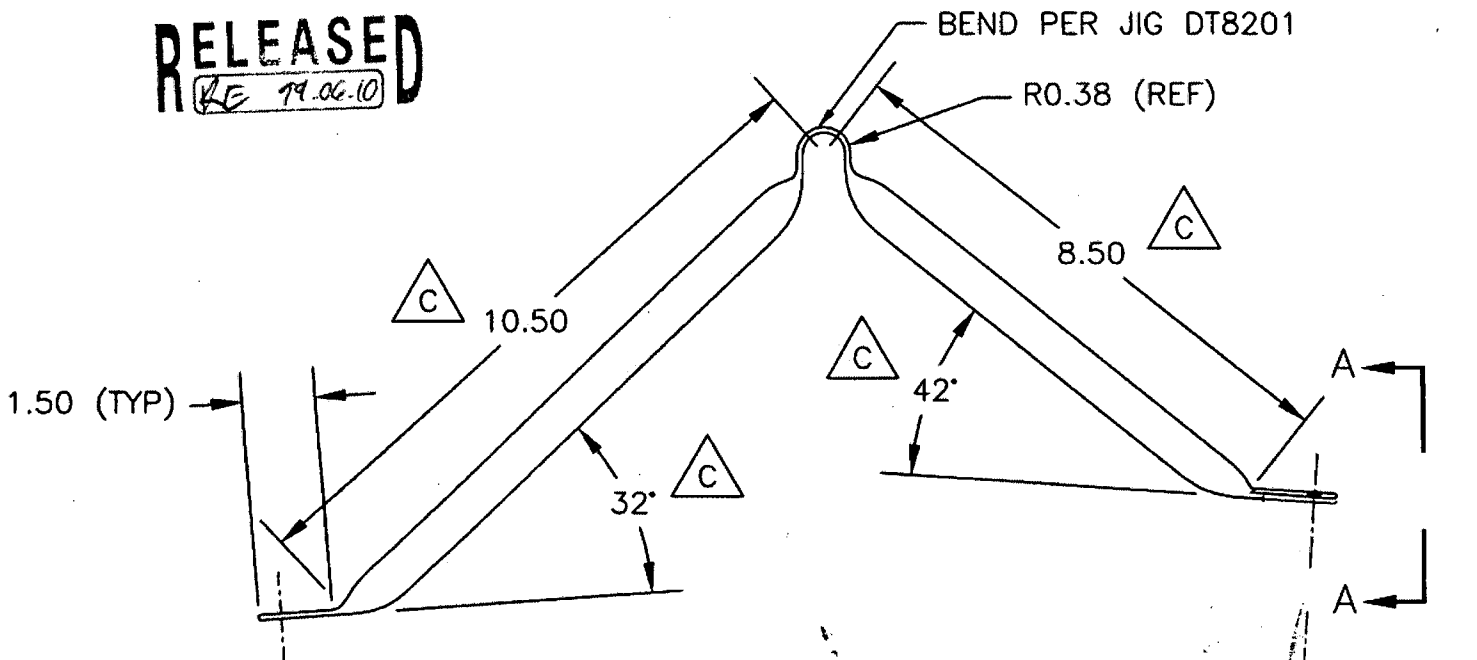
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0.750 OD x 0.049 WALL



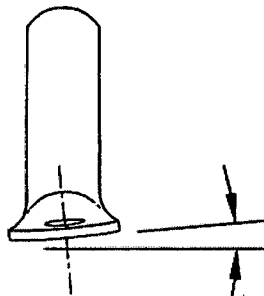
RELEASED
KE 99.06.10

RELEASED
 RE 19.06.10

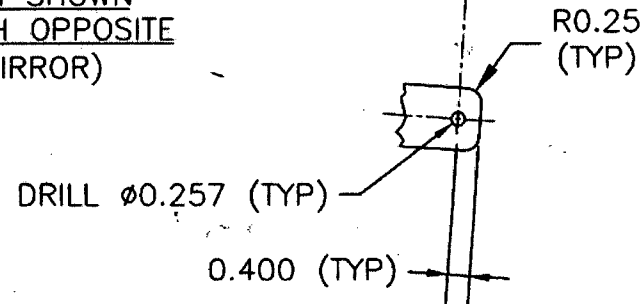
DART



D2013-3 LH SHOWN
 D2013-4 RH OPPOSITE
 (FOR 212 MIRROR)



VIEW A-A



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
 0.750 O.D. x 0.049 WALL

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	KE	APPROVED	[Signature]	HANKESTOWN, ONTARIO, CANADA
DATE	99.06.07	DRAWING NO.	D2013	REV. C
		TITLE	MIRROR BRACKET	SHEET 2 OF 3
				SCALE
				NTS

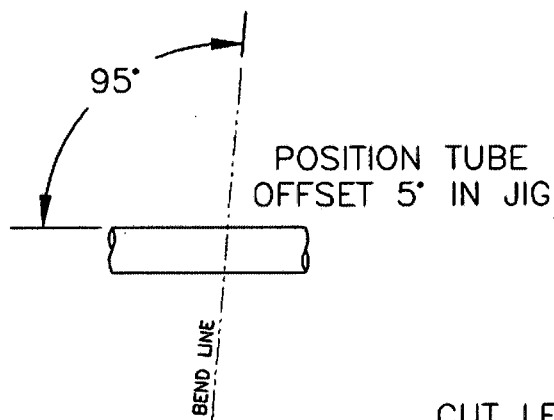
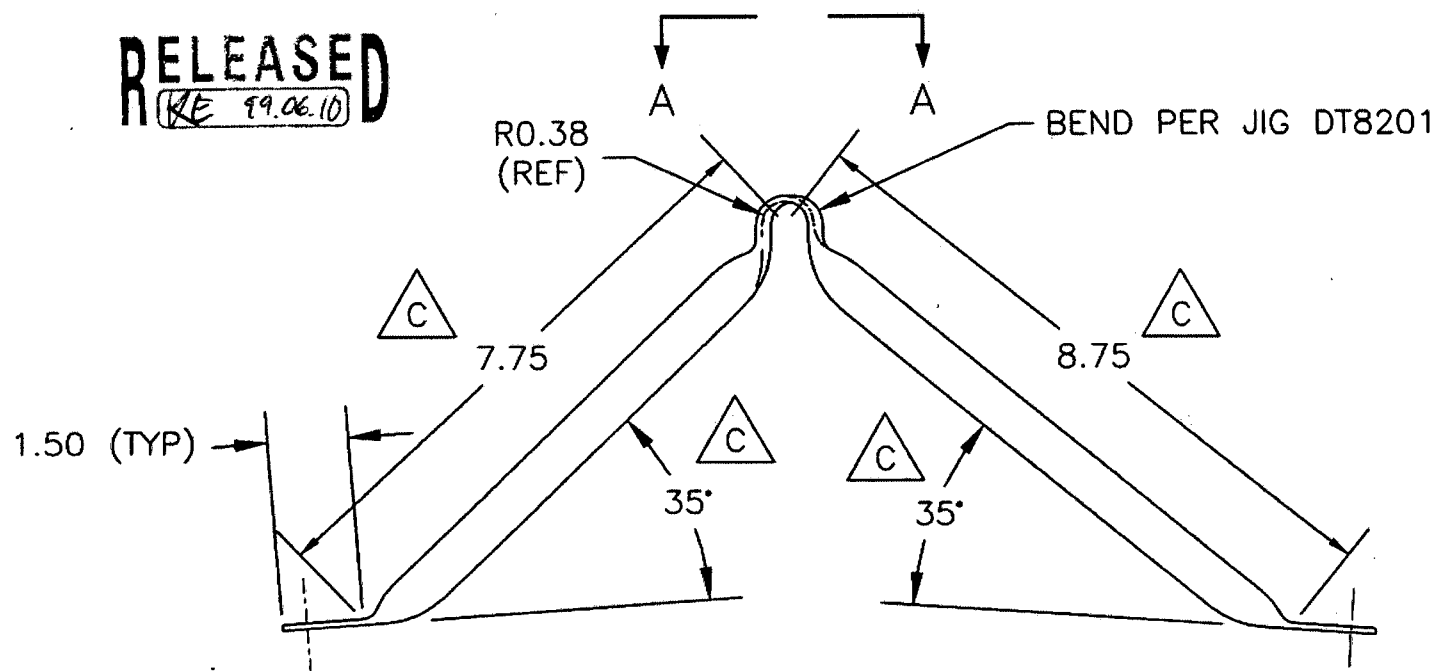
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(KE 99.06.10)

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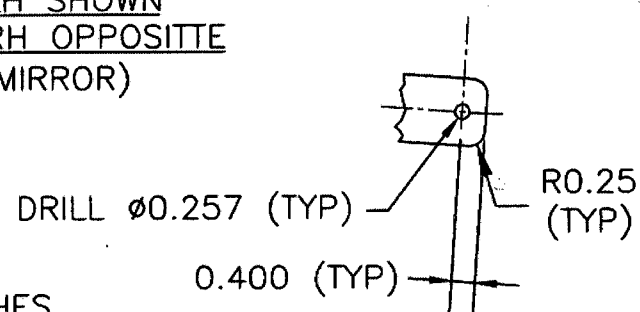


VIEW A-A

D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL



DESIGN	JB	DRAWN BY	RM	DART AEROSPACE LTD
CHECKED	KE	APPROVED	✓	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	D2013	REV. C
				SHEET 3 OF 3
				SCALE
				NTS

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